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- Quick-drying gel-type disinfectant for hands and fingers.
- (a) A quick-drying, gel-type disinfectant composition useful for disinfecting the hands and fingers of workers such as doctors and nurses and patients in hospitals, which can readily be used without overflowing or falling from the hands and fingers and can be well spreaded onto the hands and fingers by rubbing with neither occurrence of twisted scale-like residue nor unpleasant stickiness before or after drying, which comprises a solution of a disinfectious medicament in an alcohol and a thickening agent consisting of a combination of a carboxyvinyl polymer and a water-soluble, high molecular cellulose compound.

# Field of the Invention

This invention relates to a quick-drying, gel-type disinfectant for the hands and fingers, more particularly to a quick-drying, gel-type disinfectant composition useful for disinfection of the hands and fingers in patients and workers in hospitals such as doctors, nurses, etc. which can easily be used and can show the desired disinfecting effects merely by applying to and rubbing into the hands and fingers, which comprises a disinfectant medicament in the form of an alcohol solution and a thickening agent consisting of a combination of a carboxyvinyl polymer and a water-soluble, high molecular cellulose compound.

# 10 Prior Art

Recently, it becomes a problem the subsidiary infection within a hospital, that is, workers in hospitals such as doctors and nurses or patients who enter or attend to the hospitals are sometimes suffered from various infectious diseases. Usually, pathogenic microorganisms are brought into hospitals by various routes, which causes occurrence of infections within the hospitals. It is assumed that such infections in hospitals will probably occur via the workers in hospitals, that is, the infections will be induced by cross infection with the hands and fingers of the workers in hospitals.

The infections in hospitals will be prevented in some extents by frequent washing of the hands by the workers and patients in hospitals, but it will still be difficult to completely remove the pathogenic microorganisms by washing of the hands and it will be necessary to use a disinfectant for ensuring the removal of microorganisms.

It has usually been taken to dip the hands in a basin filled with a diluted disinfectant solution in order to disinfect the hands and fingers within hospitals. However, this means of dipping hands in a basin increases rather risks of cross infection because the disinfectant solution in a basin will decrease of lose the disinfectious effect due to contamination of proteins etc. by repeatedly dipping of the hands of the users and further because the solution will be contaminated with resistant microorganisms or fallen bacteria existing in the atmosphere in hospitals.

Instead of use of the basin, recently, it has been proposed to use a compact vessel containing an alcoholic disinfectant solution which can be used personally in every time in need. This type of disinfectant for the hands and fingers, i.e. an alcoholic solution-containing vessel, has various advantages, for example, it can easily be used by merely applying to the hands and fingers a suitable amount of the disinfectant solution from the vessel when used, and it need not to wipe up with a towel etc. because the applied disinfectant solution is rupidly dried with the evaporation of the alcoholic solvent, and further, it has no risk of cross infection contrary to the means using a basin because it is not necessary to use repeatedly the same disinfectant solution.

Although this type of disinfectant with an alcoholic solution-containing vessel has recently been well used by workers such as doctors and nurses in hospitals in view of the convenient usage, it has still some defects in handling thereof due to alcoholic solution. That is, when it is used, a sufficient amount of the alcoholic solution shall be taken on the palm of the hand in oder to apply throughly to whole hands and fingers. In this case, the solution sometimes overflows the hands and falls onto the floor during taking the solution onto the palm and further during applying and rubbing the solution into the hands and fingers. Moreover, the solution overflowed or fallen may contact and denature the building interior parts or various devices in the hospitals. It should also be noted that since the solution comprises mainly a strongly flammable alcohol, such an alcoholic solution is required to be handled very carefully in view of fire prevention. Thus, although it is preferable to set in each room within the hospitals so as to provide free and ready use by any person, it will be not preferable to do so from the viewpoint of fire prevention.

# Brief Description of the Invention

In view of the defects of the disinfectant of an alcoholic solution-containing vessel as mentioned above, the present inventors have intensively studied to find any other type of disinfectant suitable for disinfecting the hands and fingers and had an idea to increase the viscosity of the alcoholic solution by gelling thereof for the purpose of eliminating the defects of overflowing or falling of the solution. Thus, the inventors have tried to increase the viscosity of the alcoholic solution with a carboxyvinyl polymer which has widely been used as a thickening agent in various fields of technique and have found that it can give a certain gel-type disinfectant composition which can be used without defects such as overflowing or falling. However, this gel-type disinfectant has still a problem that it remains a twisted scale-like residue on the hands and fingers due to precipitation (resin-formation) of the polymer component when rubbed into the hands and fingers. As

a result of further intensive studies by the present inventors for the purpose of obtaining the desired disinfectant which can be well spreaded onto the hands and fingers by rubbing with neither occurrence of undesirable twisted scale-like residue nor unpleasant stickiness before or after drying (and hence no need of washing or wiping up with towel), it has been found that the desired gel-type disinfectant composition having excellent physical properties and effects can be prepared by incorporating a thickening agent consisting of a combination of a carboxyvinyl polymer and a water-soluble, high molecular cellulose compound to an alcoholic solution containing an active disinfectious medicament (antimicrobials), and thereby, the present invention has been accomplished.

Thus, an object of the invention is to provide a quick-drying, gel-type disinfectant for the hands and fingers which comprises an alcoholic solution containing an active disinfectious medicament and a thickening agent consisting of a combination of a carboxyvinyl polymer and a water-soluble, high molecular cellulose compound. One of the two components of the thickening agent, the carboxyvinyl polymer is effective for gelling the alcoholic solution and for modifying the solution so that it can be well spreaded onto whole the hands and fingers without unpleasant stickiness before or after drying, and another of the two components, the water-soluble, high molecular cellulose compound is effective for eliminating the defect of occurrence of undesirable twisted scale-like residue when rubbed the composition into the hands and fingers. The desired composition having excellent properties and effects can be obtained by using this specific combination of the two components as a thickening agent.

# 20 Detailed Description of the Invention

The quick-drying, gel-type disinfectant composition for the hands and fingers of the present invention comprises 0.01 to 5.0 % by weight of the active disinfectious medicament (antimicrobials), 40 to 90 % by weight of an alcohol, and 0.05 to 2.0 % by weight of a carboxyvinyl polymer and 0.1 to 2.5 % by weight of a water-soluble, high molecular cellulose compound as the thickening agent, wherein the total amount of the carboxyvinyl polymer and the water-soluble, high molecular cellulose compound is not more than 3.0 % by weight, these weight percentages of the components being based on the whole weight of the composition. When the carboxyvinyl polymer is incorporated in an amount of less than 0.05 % by weight, the prepared disinfectant composition does not have sufficient viscosity suitable for use, but on the other hand, when the amount is over 2.0 % by weight, the composition has too high viscosity and hence is hardly handled. Likewise, when the water-soluble, high molecular cellulose compound is incorporated in an amount of less than 0.1 % by weight, the prepared disinfectant composition does not have sufficient viscosity suitable for use, but on the other hand, when the amount is over 2.5 % by weight, the composition has too high viscosity and hence is hardly handled. These components of thickening agent are incorporated in such an amount that the disinfectant composition can show a viscosity suitable for spreading onto the hands and fingers without falling from the hands and fingers when applied, and for such a purpose, both components are used in an amount of not more than 3.0 % by weight in total within the above ranges of amount of each component.

Thus, the quick-drying, gel-type disinfectant composition for the hands and fingers of the present invention has a viscosity in such a range that the composition is not fallen from the hands and fingers when applied, that is, in the range of about 500 to 50,000 centipoises at 20 °C.

The disinfectant composition of the present invention may further be incorporated with a water-soluble basic compound such as organic amines (e.g. triethanolamine, diisopropanolamine, etc.) or inorganic basic compounds (e.g. sodium hydroxide, potassium hydroxide, etc.) in order to regulate the pH 4 to 8 and also to gelate the composition. The composition may further optionally be incorporated with other additives used for conventional agents for dermatologic use such as wetting agents, antioxidants, perservatives, etc. Particularly, it is preferable to incorporate a wetting agent into the disinfectant composition in order to prevent any possible chapping of skin due to defatting by the alcoholic gel. Suitable examples of the wetting agent are glycerin, propylene glycol, sorbitol, 1,3-butylene glycol, polyethylene glycol, hyaluronic acid, urea, sodium pyrrolidonecarboxylate, and the like, which are used alone or in combination of two or more thereof in an amount of 0.1 to 5.0 % by weight based on the whole weight of the composition.

The active antimicrobials to be contained as an active disinfectious medicament in the composition are, for example, invert soaps such as benzalkonium chloride or benzethonium chloride; biguanide compounds such as chlorhexidine salts; phenol compounds such as cresol; iodine compounds such as povidone-iodine; and pigment compounds such as acrinol, which may be used alone or in combination of two or more thereof. These disinfectious medicaments are contained in the form of an alcohol solution. The alcohol includes methanol, ethanol, isopropanol, and the like, preferably ethanol or isopropanol, or a mixture thereof.

The carboxyvinyl polymer used as one of the thickening agent includes any commertially available compounds, such as Carbopol 941, Carbopol 934, Carbopol 934P, Carbopol 940, Carbopol 1342, Carbopol 981, Carbopol 974, Carbopol 2984, Carbopol 5984, Carbopol 980, Carbopol 1382, which are all manufactured and sold by B.F. Goodrich.

The water-soluble, high molecular cellulose compound used as another one of the thickening agent includes, for example, methyl cellulose, ethyl cellulose, hydroxyethyl cellulose, hydroxypropyl cellulose, carboxymethyl cellulose, hydroxypropylmethyl cellulose, and the like.

The thickening agent used for the disinfectant composition of the present invention consists essentially of a combination of one or more of the water-soluble, high molecular cellulose compound and the carboxyvinyl polymer, and when any one of these components is used alone, the desired composition can not be obtained. That is, when the carboxyvinyl polymer is used alone, the composition has a sufficiently decreased viscosity and can well be spreaded onto the hands and fingers, but when applied to, the polymer component precipitates (forms resin) by the action of the salts (e.g. sodium chloride) on the hands and fingers to give twisted scale-like residue. On the other hand, when the water-soluble, high molecular cellulose compound is used alone, the composition shows inferior spreading property and hence can hardly be spreaded onto the hands and fingers and further shows disadvantageously high stickiness before and after drying.

# Examples

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The present invention is illustrated by the following Examples but should not be construed to be limited thereto. In Examples, the viscosity is measured with type C viscometer (manufactured by Tokyo Keiki Kabushiki Kaisha) at 20 °C.

# 25 Example 1

A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

| 30 |                                       |          |
|----|---------------------------------------|----------|
| 30 | Benzalkonium chloride                 | 0.22 g   |
|    | Ethanol defined in Japan Pharmacopeia | . 78.5 g |
|    | Glycerin                              | 0.2 g    |
|    | Carboxyvinyl polymer (Carbopol 940)   | 0.8 g    |
| 35 | Hydroxypropylmethyl cellulose         | 0.5 g    |
| 33 | Diisopropanolamine                    | 0.38 g   |
|    | Purified water                        | 19.40 a  |

Benzalkonium chloride (0.22 g) is dissolved in ethanol (Japan Pharmacopeia) (78.5 g) and thereto is added glycerin (0.2 g). The mixture is stirred and thereto is homogeneously dispersed hydroxypropylmethyl cellulose (0.5 g).

Separately, the carboxyvinyl polymer (0.8 g) is added to purified water (19.40 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto diisopropanolamine (0.38 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained solution of benzalkonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

The composition thus obtained has a viscosity of 20,000 centipoises and pH 6.0.

# 50 Example 2

A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

| Benzalkonium chloride                 | 0.22 g  |
|---------------------------------------|---------|
| Ethanol defined in Japan Pharmacopeia | 58.5 g  |
| Isopropanol                           | 20.0 g  |
| Glycerin                              | 0.2 g   |
| Carboxyvinyl polymer (Carbopol 940)   | 0.5 g   |
| Ethyl cellulose                       | 1.0 g   |
| Diisopropanolamine                    | 0.25 g  |
| Purified water                        | 19.33 g |

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Benzalkonium chloride (0.22 g) is dissolved in ethanol (Japan Pharmacopeia) (58.5 g) and isopropanol (20.0 g), and thereto is added glycerin (0.2 g). The mixture is stirred and thereto is homogeneously dispersed ethyl cellulose (1.0 g).

Separately, the carboxyvinyl polymer (0.5 g) is added to purified water (19.33 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto disopropanolamine (0.25 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained solution of benzalkonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

The composition thus obtained has a viscosity of 7,400 centipoises and pH 7.10.

# Example 3

A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

| Conc. benzalkonium chloride solution 50 (50 % aqueous benzalkonium chloride solution) | 0.6 g  |
|---|--------|
| Ethanol defined in Japan Pharmacopeia   | 80.0 g |
| 1,3-Butylene glycol   | 0.5    |
| Carboxyvinyl polymer (Carbopol 940)   | 0.4    |
| Hydroxypropylmethyl cellulose   | 0.5    |
| Diisopropanolamine  | 0.3    |
| Purified water  | 17.7   |

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Conc. benzalkonium chloride solution 50 (0.6 g) is dissolved in ethanol (Japan Pharmacopeia) (80.0 g) and thereto is added 1,3-butylene glycol (0.5 g). The mixture is stirred and thereto is homogeneously dispersed hydroxypropylmethyl cellulose (0.5 g).

Separately, the carboxyvinyl polymer (0.4 g) is added to purified water (17.7 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto diisopropanolamine (0.3 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained solution of benzalkonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

The composition thus obtained has a viscosity of 5,000 centipoises and pH 7.50.

# Example 4

A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

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| Conc. benzalkonium chloride solution 50 (50 % aqueous benzalkonium chloride solution) | 0.6 g  |
|---|--------|
| Isopropanol   | 50.0 g |
| 1,3-Butylene glycol   | 0.5 g  |
| Carboxyvinyl polymer (Carbopol 940)   | 1.0 g  |
| Hydroxypropylmethyl cellulose   | 1.5 g  |
| Triethanolamine   | 1.4 g  |
| Purified water  | 45.0 g |

Conc. benzalkonium chloride solution 50 (0.6 g) is dissolved in isopropanol (50.0 g) and thereto is added 1,3-butylene glycol (0.5 g). The mixture is stirred and thereto is homogeneously dispersed hydroxypropylmethyl cellulose (1.5 g).

Separately, the carboxyvinyl polymer (1.0 g) is added to purified water (45.0 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto triethanolamine (1.4 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained solution of benzalkonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

The composition thus obtained has a viscosity of 30,000 centipoises and pH 7.20.

# Example 5

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A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

| 25 | Benzethonium chloride                 | 0.2 g   |
|----|---------------------------------------|---------|
|    | Ethanol defined in Japan Pharmacopeia | 78.5 g  |
|    | Propylene glycol                      | 0.2 g   |
|    | Carboxyvinyl polymer (Carbopol 940)   | 0.75 g  |
|    | Hydroxypropyl cellulose               | 1.5 g   |
| 30 | Diisopropanolamine                    | 0.38 g  |
|    | Purified water                        | 18.47 g |
|    |                                       |         |

Benzethonium chloride (0.2 g) is dissolved in ethanol (Japan Pharmacopeia) (78.5 g) and thereto is 35 added propylene glycol (0.2 g). The mixture is stirred and thereto is homogeneously dispersed hydroxypropyl cellulose (1.5 g).

Separately, the carboxyvinyl polymer (0.75 g) is added to purified water (18.47 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto diisopropanolamine (0.38 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the aboveobtained solution of benzethonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands

The composition thus obtained has a viscosity of 35,000 centipoises and pH 6.95.

# Example 6

A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

| 50 | Benzethonium chloride               | 0.2 g   |
|----|-------------------------------------|---------|
|    | Isopropanol                         | 50.0 g  |
|    | Polyethylene glycol 400             | 0.2 g   |
|    | Carboxyvinyl polymer (Carbopol 940) | 0.75 g  |
| 55 | Methyl cellulose                    | 0.5 g   |
| 33 | Diisopropanolamine                  | 0.38 g  |
|    | Purified water                      | 47.97 g |

Benzethonium chloride (0.2 g) is dissolved in isopropanol (50.0 g), and thereto is added polyethylene glycol 400 (0.2 g). The mixture is stirred and thereto is homogeneously dispersed methyl cellulose (0.5 g).

Separately, the carboxyvinyl polymer (0.75 g) is added to purified water (47.97 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto diisopropanolamine (0.38 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained solution of benzethonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

The composition thus obtained has a viscosity of 9,000 centipoises and pH 6.90.

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# Example 7

A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

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| Conc. benzalkonium chloride solution 50 (50 % aqueous benzalkonium chloride solution) | 0.4 g    |
|---|----------|
| Ethanol defined in Japan Pharmacopeia   | 75.0 g   |
| 1,3-Butylene glycol   | 0.2 g    |
| Carboxyvinyl polymer (Carbopol 940)   | 0.1 g    |
| Hydroxypropylmethyl cellulose   | 0.2 g    |
| Diisopropanolamine  | 0.048 g  |
| Purified water .  | 24.052 g |

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Conc. benzalkonium chloride solution 50 (0.4 g) is dissolved in ethanol (Japan Pharmacopeia) (75.0 g) and thereto is added 1,3-butylene glycol (0.2 g). The mixture is stirred and thereto is homogeneously dispersed hydroxypropylmethyl cellulose (0.2 g).

Separately, the carboxyvinyl polymer (0.1 g) is added to purified water (24.052 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto diisopropanolamine (0.048 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained solution of benzalkonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

The composition thus obtained has a viscosity of 750 centipoises and pH 6.95.

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# Example 8

A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

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| Conc. benzalkonium chloride solution 50 (50 % aqueous benzalkonium chloride solution) |         |
|---|---------|
| Ethanol defined in Japan Pharmacopeia   |         |
| 1,3-Butylene glycol   | 0.2 g   |
| Carboxyvinyl polymer (Carbopol 940)   | 0.65 g  |
| Hydroxypropylmethyl cellulose   | 0.5 g   |
| Diisopropanolamine  | 0.4 g   |
| Purified water  | 22.85 g |

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Conc. benzalkonium chloride solution 50 (0.4 g) is dissolved in ethanol (Japan Pharmacopeia) (75.0 g) and thereto is added 1,3-butylene glycol (0.2 g). The mixture is stirred and thereto is homogeneously dispersed hydroxypropylmethyl cellulose (0.5 g).

Separately, the carboxyvinyl polymer (0.65 g) is added to purified water (22.85 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto diisopropanolamine (0.4 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained solution of benzalkonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

The composition thus obtained has a viscosity of 7,800 centipoises and pH 7.50.

## Example 9

A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

|    | Conc. benzalkonium chloride solution 50 (50 % aqueous benzalkonium chloride solution) | 0.4 g   |
|----|---|---------|
| 10 | Ethanol defined in Japan Pharmacopeia   | 75.0 g  |
|    | 1,3-Butylene glycoi   | 0.2 g   |
|    | Carboxyvinyl polymer (Carbopol 940)   | 1.0 g   |
|    | Hydroxypropylmethyl cellulose   | 1.5 g   |
|    | Diisopropanolamine  | 0.48 g  |
| 15 | Purified water  | 21.42 g |

Conc. benzalkonium chloride solution 50 (0.4 g) is dissolved in ethanol (Japan Pharmacopeia) (75.0 g) and thereto is added 1,3-butylene glycol (0.2 g). The mixture is stirred and thereto is homogeneously dispersed hydroxypropylmethyl cellulose (1.5 g).

Separately, the carboxyvinyl polymer (1.0 g) is added to purified water (21.42 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto diisopropanolamine (0.48 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained solution of benzalkonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

The composition thus obtained has a viscosity of 45,000 centipoises and pH 7.05.

# Example 10

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A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

|    | Conc. benzalkonium chloride solution 50 (50 % aqueous benzalkonium chloride solution) Ethanol defined in Japan Pharmacopeia | 0.6 g<br>75.0 g |
|----|---|-----------------|
| 35 | 1,3-Butylene glycol   | 1 -             |
|    | , , ,   | 0.2 g           |
|    | Carboxyvinyl polymer (Carbopol 940)   | 0.78 g          |
|    | Hydroxypropylmethyl cellulose   | 0.5 g           |
|    | Diisopropanolamine  | 0.38 g          |
| 40 | Purified water  | 22.54 g         |
|    |   |                 |

Conc. benzalkonium chloride solution 50 (0.6 g) is dissolved in ethanol (Japan Pharmacopeia) (75.0 g) and thereto is added 1,3-butylene glycol (0.2 g). The mixture is stirred and thereto is homogeneously dispersed hydroxypropylmethyl cellulose (0.5 g).

Separately, the carboxyvinyl polymer (0.78 g) is added to purified water (22.54 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto diisopropanolamine (0.38 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained solution of benzalkonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

The composition thus obtained has a viscosity of 7,000 centipoises and pH 6.95.

# Example 11

By using the same components as used in Example 10 except that hydroxypropylmethyl cellulose (1.0 g) and purified water (22.04 g) are used, there is prepared a quick-drying, gel-type disinfectant composition for the hands and fingers. The composition thus obtained has a viscosity of 15,000 centipoises and pH 6.95.

# Example 12

By using the same components as used in Example 10 except that hydroxypropylmethyl cellulose (1.5 g) and purified water (21.54 g) are used, there is prepared a quick-drying, gel-type disinfectant composition for the hands and fingers. The composition thus obtained has a viscosity of 28,000 centipoises and pH 6.95.

# Example 13

A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

| 15 | Chlorhexidine gluconate solution (20 w/v% aqueous chlorhexidine gluconate solution) Ethanol defined in Japan Pharmacopeia Glycerin Carboxyvinyl polymer (Carbopol 940) Hydroxypropylmethyl cellulose Diisopropanolamine Purified water | 0.5 ml (0.53 g)<br>78.5 g<br>0.2 g<br>0.75 g<br>1.0 g<br>0.38 g<br>18.64 a |
|----|--|--|
|    | 1 dilliod Water  | 18.64 g  |

20

Glycerin (0.2 g) is added to ethanol (Japan Pharmacopeia) (78.5 g). After stirring the mixture, hydroxypropylmethyl cellulose (1.0 g) is homogeneously dispersed thereto.

Separately, the carboxyvinyl polymer (0.75 g) is added to purified water (18.64 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto diisopropanolamine (0.38 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained chlorhexidine gluconate solution (0.5 ml), and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

The composition thus obtained has a viscosity of 15,000 centipoises and pH 6.85.

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# Example 14

A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

35

40

| T               |
|-----------------|
| 2.5 ml (2.65 g) |
| 75.0 a          |
| 0.8 g           |
| , ,             |
| 0.5 g           |
| 1.0 g           |
| 0.24 g          |
| 19.81 a         |
|                 |

45

Propylene glycol (0.8 g) is added to ethanol (Japan Pharmacopeia) (75.0 g). After stirring the mixture, hydroxypropylmethyl cellulose (1.0 g) is homogeneously dispersed thereto.

Separately, the carboxyvinyl polymer (0.5 g) is added to purified water (19.81 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto diisopropanolamine (0.24 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained chlorhexidine gluconate solution (2.5 ml), and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

The composition thus obtained has a viscosity of 6,500 centipoises and pH 6.90.

# 55 <u>Example 15</u>

A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

| Cresol Ethanol defined in Japan Pharmacopeia Glycerin Carboxyvinyl polymer (Carbopol 940) Hydroxypropylmethyl cellulose | 0.5 g<br>80.0 g<br>0.1 g<br>0.2 g<br>0.8 g |
|---|--|
| Diisopropanolamine  | 0.1 g                                      |
| Purified water  | 18.3 g                                     |

10 Cresol (0.5 g) is mixed with ethanol (Japan Pharmacopeia) (80.0 g) and thereto is added glycerin (0.1 g). The mixture is stirred and thereto is homogeneously dispersed hydroxypropylmethyl cellulose (0.8 g).

Separately, the carboxyvinyl polymer (1.0 g) is added to purified water (18.3 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto diisopropanolamine (0.5 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained cresol solution, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

The composition thus obtained has a viscosity of 13,000 centipoises and pH 7.35.

The gel-type disinfectant composition of the present invention can be used for disinfecting the hands and fingers without defects such as overflowing or falling and can be well spreaded onto the hands and fingers when rubbed with neither occurrence of twisted scale-like residue on the hands and fingers nor unpleasant stickiness before or after drying and hence is readily useful for disinfecting the hands and fingers of doctors, nurses and patients in hospitals without necessity of washing or wiping up with towel.

# Claims

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- A quick-drying, gel-type disinfectant composition which comprises a solution of a disinfectious medicament in an alcohol and a thickening agent consisting of a combination of a carboxyvinyl polymer and a water-soluble, high molecular cellulose compound.
- 30 2. The disinfectant composition as claimed in claim 1, wherein the carboxyvinyl polymer is contained in an amount of 0.05 to 2.0 % by weight, and the water-soluble, high molecular cellulose compound is contained in an amount of 0.1 to 2.5 % by weight, provided that the total weight of both components is not larger than 3.0 % by weight.
- 35. The disinfectant composition as claimed in claim 1, wherein the water-soluble, high molecular cellulose compound is a member selected from the group consisting of methyl cellulose, ethyl cellulose, hydroxypthyl cellulose, hydroxypropyl cellulose, carboxymethyl cellulose, and hydroxypropylmethyl cellulose, and a mixture of two or more thereof.
- 40 4. The disinfectant composition as claimed in claim 1, which has a pH value in the range of 4 to 8 and a viscosity of about 500 to 50,000 centipoises at 20 °C.
  - 5. The disinfectant composition as claimed in claim 1, which is further incorporated with a wetting agent selected from the group consisting of glycerin, propylene glycol, sorbitol, 1,3-butylene glycol, polyethylene glycol, hyaluronic acid, urea, and sodium pyrrolidonecarboxylate, and a mixture of two or more thereof.
  - 6. The disinfectant composition as claimed in claim 1, wherein the alcohol is a member selected from the group consisting of methanol, ethanol, and isopropanol, and a mixture of two or more thereof.

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7. The disinfectant composition as claimed in claim 1, wherein the disinfectious medicament is a member selected from the group consisting of invert soaps, biguanide compounds, phenol compounds, iodine compounds, pigment compounds, and a mixture of two or more thereof.



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(54) Quick-drying gel-type disinfectant for hands and fingers

(57) A quick-drying, gel-type disinfectant composition useful for disinfecting the hands and fingers of workers such as doctors and nurses and patients in hospitals, which can readily be used without overflowing or falling from the hands and fingers and can be well spreaded onto the hands and fingers by rubbing with neither occurrence of twisted scale-like residue nor unpleasant stickiness before or after drying, which comprises a solution of a disinfectious medicament in an alcohol and a thickening agent consisting of a combination of a carboxyvinyl polymer and a water-soluble, high molecular cellulose compound.



# **EUROPEAN SEARCH REPORT**

Application Number EP 93 12 0329

|                              |   | DERED TO BE RELEVAN  |                   |  |
|------------------------------|---|--|-------------------|--|
| Category                     | Citation of document with in<br>of relevant pas   |  | Relevant to claim | CLASSIFICATION OF THE APPLICATION (Int.Cl.5) |
| X                            | EP-A-0 320 254 (THAI<br>* page 2, line 1 - examples 1-6 *   | MES PHARMACAL CO. INC.) page 5, line 27;   | 1-3,5-7           | C11D3/00<br>A61K7/48<br>C11D3/37<br>C11D3/22 |
| X                            | US-A-5 098 717 (S. * column 2, line 5 examples 1-3 *  | T. BLACKMAN) - column 3, line 32;  | 1-3,5-7           | C11D3/20<br>A01N25/24<br>C11D3/48            |
| x                            | EP-A-0 159 167 (TAKALTD.)  * page 8, line 27 -  * page 12, line 25 examples 1-21 *  |  | 1-3,5-7           |  |
| X                            | US-A-3 530 217 (C. * the whole document   |  | 1,3,5-7           |  |
| A                            | EP-A-0 223 681 (CALC<br>* page 2, line 13 -   |  | 1-3,6,7           |  |
| A                            | US-A-5 158 766 (R. E<br>* column 2, line 20   | 3. GREENWALD ET AL) - column 4, line 65 *  | 1-5,7             | TECHNICAL FIELDS<br>SEARCHED (Int.Cl.5)      |
| A                            | KAISHA ET AL)   | SHIKA KOGYO KABUSHIKI<br>2 - page 6, paragraph                                   | 1-4,7             | AOIN<br>A61K                                 |
|                              | PATENT ABSTRACTS OF vol. 11 no. 242 (C-4 & JP-A-62 051626 (I 1987, * abstract *   | 138) ,7 August 1987  | 1-3               |  |
|                              | The present search report has be  | en drawn up for all claims   |                   |  |
|                              | Place of search   | Date of completion of the search   |                   | Exercions                                    |
|                              | THE HAGUE   | 19 January 1996  | Doo               | lan, G                                       |
| X : part<br>Y : part<br>doct | CATEGORY OF CITED DOCUMEN icularly relevant if taken alone icularly relevant if combined with anothernt of the same category nological background | s underlying the<br>ument, but publi<br>te<br>the application<br>r other reasons |                   |  |



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- (54) Quick-drying gel-type disinfectant for hands and fingers Schnelltrocknendes gelartiges Desinfektionsmittel für Hände und Finger Désinfection de type gel à séchage rapide pour les mains et les doigts
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EP-A- 0 159 167 EP-A- 0 223 681 EP-A- 0 320 254 GB-A- 2 208 600 US-A- 3 530 217 US-A- 4 525 348 US-A- 5 098 717 US-A- 5 158 766

 PATENT ABSTRACTS OF JAPAN vol. 11 no. 242 (C-438),7 August 1987 & JP-A-62 051626 (LION CORP) 6 March 1987,

# Remarks:

The file contains technical information submitted after the application was filed and not included in this specification

P 0 604 848 B1

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# Description

## Field of the Invention

[0001] This invention relates to a quick-drying, gel-type disinfectant for the hands and fingers, more particularly to a quick-drying, gel-type disinfectant composition useful for disinfection of the hands and fingers in patients and workers in hospitals such as doctors, nurses, etc. which can easily be used and can show the desired disinfecting effects merely by applying to and rubbing into the hands and fingers, which comprises a disinfectant medicament in the form of an alcohol solution and a thickening agent consisting of a combination of a carboxyvinyl polymer and hydroxypropylmethyl cellulose.

# Prior Art

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[0002] Recently, it becomes a problem the subsidiary infection within a hospital, that is, workers in hospitals such as doctors and nurses or patients who enter or attend to the hospitals are sometimes suffered from various infectious diseases. Usually, pathogenic microorganisms are brought into hospitals by various routes, which causes occurrence of infections within the hospitals. It is assumed that such infections in hospitals will probably occur via the workers in hospitals, that is, the infections will be induced by cross infection with the hands and fingers of the workers in hospitals.

[0003] The infections in hospitals will be prevented in some extents by frequent washing of the hands by the workers and patients in hospitals, but it will still be difficult to completely remove the pathogenic microorganisms by washing of the hands and it will be necessary to use a disinfectant for ensuring the removal of microorganisms.

[0004] It has usually been taken to dip the hands in a basin filled with a diluted disinfectant solution in order to disinfect the hands and fingers within hospitals. However, this means of dipping hands in a basin increases rather risks of cross infection because the disinfectant solution in a basin will decrease of lose the disinfectious effect due to contamination of proteins etc. by repeatedly dipping of the hands of the users and further because the solution will be contaminated with resistant microorganisms or fallen bacteria existing in the atmosphere in hospitals.

[0005] Instead of use of the basin, recently, it has been proposed to use a compact vessel containing an alcoholic disinfectant solution which can be used personally in every time in need. This type of disinfectant for the hands and fingers, i.e. an alcoholic solution-containing vessel, has various advantages, for example, it can easily be used by merely applying to the hands and fingers a suitable amount of the disinfectant solution from the vessel when used, and it need not to wipe up with a towel etc. because the applied disinfectant solution is rapidly dried with the evaporation of the alcoholic solvent, and further, it has no risk of cross infection contrary to the means using a basin because it is not necessary to use repeatedly the same disinfectant solution.

[0006] Although this type of disinfectant with an alcoholic solution-containing vessel has recently been well used by workers such as doctors and nurses in hospitals in view of the convenient usage, it has still some defects in handling thereof due to alcoholic solution. That is, when it is used, a sufficient amount of the alcoholic solution shall be taken on the palm of the hand in oder to apply throughly to whole hands and fingers. In this case, the solution sometimes overflows the hands and falls onto the floor during taking the solution onto the palm and further during applying and rubbing the solution into the hands and fingers. Moreover, the solution overflowed or fallen may contact and denature the building interior parts or various devices in the hospitals. It should also be noted that since the solution comprises mainly a strongly flammable alcohol, such an alcoholic solution is required to be handled very carefully in view of fire prevention. Thus, although it is preferable to set in each room within the hospitals so as to provide free and ready use by any person, it will be not preferable to do so from the viewpoint of fire prevention.

[0007] EP-A-320 254 and US-A-5 098 717 disclose an aqueous, non-irritating, bactericidal and bacteriostatic gel composition for treatment of conditions in mammals requiring topical medication comprising:

- (a) from about 60 to about 90% by weight ethyl alcohol;
- (b) from about 0.5 to about 30% by weight water;
- (c) from about 0.5 to about 5% by weight of at least one gelling agent; and
- (d) a pharmaceutically effective amount of a topically active pharmaceutical agent selected from the group consisting of antihistaminic agents, anti-inflammatory agents, antimicrobials, antifungals and anesthetics.

[0008] In particular, these documents also disclose aqueous gels containing topical medicaments wherein carbox-yvinyl polymers and hydroxyethyl cellulose are contained in addition to alcohol.

[0009] EP-A-159 167 relates to an ointment base which comprises a water-soluble protein capable of producing a percutaneous absorption-promoting effect and a monohydric alcohol or/and an oleaginous substance as main components and additionally containing a wetting agent. In particular, this reference discloses a gel-like ointment base comprising inter alia hydroxyethyl cellulose and methyl cellulose in addition to other components such as gelatin,

sodium polyacrylate, ethanol, 1,3-butylene glycol and water. The ointment base, however, does not comprise any carboxyvinyl polymers.

[0010] US-A-4 525 348 relates to an anti-inflammatory and analgesic gelled ointment comprising pranoprofen, at least one member selected from the group consisting of lower aliphatic alcohol, polyethylene glycol, methyl ethyl ketone and acetone, a gelling agent selected from the group consisting of carboxyvinyl polymer, hydroxyethyl cellulose, alginic acid and carboxymethyl cellulose, a water-soluble basic substance selected from the group consisting of ammonia, sodium hydroxide, potassium hydroxide, triethanolamine, diethanolamine, diisopropanolamine, triisopropanolamine and triethylamine, and water. In Example 9 of this reference a gelling agent consisting of a carboxyvinyl polymer and hydroxyethyl cellulose is used.

# Brief Description of the Invention

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[0011] In view of the defects of the disinfectant of an alcoholic solution-containing vessel as mentioned above, the present inventors have intensively studied to find any other type of disinfectant suitable for disinfecting the hands and fingers and had an idea to increase the viscosity of the alcoholic solution by gelling thereof for the purpose of eliminating the defects of overflowing or falling of the solution. Thus, the inventors have tried to increase the viscosity of the alcoholic solution with a carboxyvinyl polymer which has widely been used as a thickening agent in various fields of technique and have found that it can give a certain gel-type disinfectant composition which can be used without defects such as overflowing or falling. However, this gel-type disinfectant has still a problem that it remains a twisted scale-like residue on the hands and fingers due to precipitation (resin-formation) of the polymer component when rubbed into the hands and fingers. As a result of further intensive studies by the present inventors for the purpose of obtaining the desired disinfectant which can be well spreaded onto the hands and fingers by rubbing with neither occurrence of undesirable twisted scale-like residue nor unpleasant stickiness before or after drying (and hence no need of washing or wiping up with towel), it has been found that the desired gel-type disinfectant composition having excellent physical properties and effects can be prepared by incorporating a thickening agent consisting of a combination of a carboxyvinyl polymer and hydroxypropylmethyl cellulose to an alcoholic solution containing an active disinfectious medicament (antimicrobials), and thereby, the present invention has been accomplished.

[0012] Thus, an object of the invention is to provide a quick-drying, gel-type disinfectant for the hands and fingers which comprises an alcoholic solution containing an active disinfectious medicament and a thickening agent consisting of a combination of a carboxyvinyl polymer and hydroxypropylmethyl cellulose. One of the two components of the thickening agent, the carboxyvinyl polymer is effective for gelling the alcoholic solution and for modifying the solution so that it can be well spreaded onto whole the hands and fingers without unpleasant stickiness before or after drying, and another of the two components, the hydroxypropylmethyl cellulose is effective for eliminating the defect of occurrence of undesirable twisted scale-like residue when rubbed the composition into the hands and fingers. The desired composition having excellent properties and effects can be obtained by using this specific combination of the two components as a thickening agent.

# Detailed Description of the Invention

[0013] The quick-drying, gel-type disinfectant composition for the hands and fingers of the present invention has a viscosity of 500 to 50,000 centipoises at 20°C and comprises a solution of a disinfectious medicament in an alcohol, preferably 0.01 to 5.0 % by weight of the active disinfectious medicament (antimicrobials) and 40 to 90 % by weight of an alcohol, and 0.05 to 2.0 % by weight of a carboxyvinyl polymer and 0.1 to 2.5 % by weight of hydroxypropylmethyl cellulose, as the thickening agent, wherein the total amount of the carboxyvinyl polymer and the hydroxypropylmethyl cellulose is not more than 3.0 % by weight, these weight percentages of the components being based on the whole weight of the composition. When the carboxyvinyl polymer is incorporated in an amount of less than 0.05 % by weight, the prepared disinfectant composition does not have sufficient viscosity suitable for use, but on the other hand, when the amount is over 2.0 % by weight, the composition has too high viscosity and hence is hardly handled. Likewise, when the hydroxypropylmethyl cellulose is incorporated in an amount of less than 0.1 % by weight, the prepared disinfectant composition does not have sufficient viscosity suitable for use, but on the other hand, when the amount is over 2.5 % by weight, the composition has too high viscosity and hence is hardly handled. These components of thickening agent are incorporated in such an amount that the disinfectant composition can show a viscosity suitable for spreading onto the hands and fingers without falling from the hands and fingers when applied, and for such a purpose, both components are used in an amount of not more than 3.0 % by weight in total within the above ranges of amount of each component.

[0014] Thus, the quick-drying, gel-type disinfectant composition for the hands and fingers of the present invention has a viscosity in such a range that the composition is not fallen from the hands and fingers when applied, that is, in the range of 500 to 50,000 centipoises at 20°C.

[0015] The disinfectant composition of the present invention may further be incorporated with a water-soluble basic compound such as organic amines (e.g. triethanolamine or diisopropanolamine) or inorganic basic compounds (e.g. sodium hydroxide or potassium hydroxide) in order to regulate the pH 4 to 8 and also to gelate the composition. The composition may further optionally be incorporated with other additives used for conventional agents for dermatologic use such as wetting agents, antioxidants or preservatives. Particularly, it is preferable to incorporate a wetting agent into the disinfectant composition in order to prevent any possible chapping of skin due to defatting by the alcoholic gel. Suitable examples of the wetting agent are glycerin, propylene glycol, sorbitol, 1,3-butylene glycol, polyethylene glycol, hyaluronic acid, urea, sodium pyrrolidonecarboxylate, and the like, which are used alone or in combination of two or more thereof in an amount of 0.1 to 5.0 % by weight based on the whole weight of the composition.

[0016] The active antimicrobials to be contained as an active disinfectious medicament in the composition are, for example, invert soaps such as benzalkonium chloride or benzethonium chloride; biguanide compounds such as chlorhexidine salts; phenol compounds such as cresol; iodine compounds such as povidone-iodine; and pigment compounds such as acrinol, which may be used alone or in combination of two or more thereof. These disinfectious medicaments are contained in the form of an alcohol solution. The alcohol includes methanol, ethanol, isopropanol, and the like, preferably ethanol or isopropanol, or a mixture thereof.

[0017] The carboxyvinyl polymer used as one of the thickening agent includes any commercially available compounds, such as Carbopol 941, Carbopol 934, Carbopol 934P, Carbopol 940, Carbopol 1342, Carbopol 981, Carbopol 974, Carbopol 2984, Carbopol 5984, Carbopol 980, Carbopol 1382, which are all manufactured and sold by B.F. Goodrich.

<sup>20</sup> [0018] Another one of the thickening agent is hydroxypropylmethyl cellulose.

[0019] The thickening agent used for the disinfectant composition of the present invention consists of a combination of hydroxypropylmethyl cellulose and the carboxyvinyl polymer, and when any one of these components is used alone, the desired composition can not be obtained. That is, when the carboxyvinyl polymer is used alone, the composition has a sufficiently decreased viscosity and can well be spreaded onto the hands and fingers, but when applied to, the polymer component precipitates (forms resin) by the action of the salts (e.g. sodium chloride) on the hands and fingers to give twisted scale-like residue. On the other hand, when hydroxypropylmethyl cellulose is used alone, the composition shows inferior spreading property and hence can hardly be spreaded onto the hands and fingers and further shows disadvantageously high stickiness before and after drying.

# 30 Examples

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[0020] The present invention is illustrated by the following Examples.

[0021] In the Examples, the viscosity is measured with type C viscometer (manufactured by Tokyo Keiki Kabushiki Kaisha) at 20°C.

# Example 1

[0022] A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

| Benzalkonium chloride              | 0.22 g      |
|------------------------------------|-------------|
| Ethanol defined in Japan Pharmaco  | peia 78.5 g |
| Glycerin                           | 0.2 g       |
| Carboxyvinyl polymer (Carbopol 94) | 0) 0.8 g    |
| Hydroxypropylmethyl cellulose      | 0.5 g       |
| Diisopropanolamine                 | 0.38 g      |
| Purified water                     | 19.40 g     |
|                                    |             |

[0023] Benzalkonium chloride (0.22 g) is dissolved in ethanol (Japan Pharmacopeia) (78.5 g) and thereto is added glycerin (0.2 g). The mixture is stirred and thereto is homogeneously dispersed hydroxypropylmethyl cellulose (0.5 g). [0024] Separately, the carboxyvinyl polymer (0.8 g) is added to purified water (19.40 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto diisopropanolamine (0.38 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained solution of benzalkonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

[0025] The composition thus obtained has a viscosity of 20,000 centipoises and pH 6.0.

# Example 2

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[0026] A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

| Conc. benzalkonium chloride solution 50 (50 % aqueous benzalkonium chloride solution) | 0.6 g  |
|---|--------|
| Ethanol defined in Japan Pharmacopeia   | 80.0 g |
| 1,3-Butylene glycol   | 0.5 q  |
| Carboxyvinyl polymer (Carbopol 940)   | 0.4 g  |
| Hydroxypropylmethyl cellulose   | 0.5 g  |
| Diisopropanolamine  | 0.3 q  |
| Purified water  | 17.7 g |

[0027] Conc. benzalkonium chloride solution 50 (0.6 g) is dissolved in ethanol (Japan Pharmacopeia) (80.0 g) and thereto is added 1,3-butylene glycol (0.5 g). The mixture is stirred and thereto is homogeneously dispersed hydroxypropylmethyl cellulose (0.5 g).

[0028] Separately, the carboxyvinyl polymer (0.4 g) is added to purified water (17.7 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto disopropanolamine (0.3 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained solution of benzalkonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

[0029] The composition thus obtained has a viscosity of 5,000 centipoises and pH 7.50.

# 25 Example 3

[0030] A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

| 30 | Conc. benzalkonium chloride solution 50 (50 % aqueous benzalkonium chloride solution) | 0.6 g  |
|----|---|--------|
|    | Isopropanol   | 50.0 g |
|    | 1,3-Butylene glycol   | 0.5 g  |
|    | Carboxyvinyl polymer (Carbopol 940)   | 1.0 g  |
| 35 | Hydroxypropylmethyl cellulose   | 1.5 g  |
|    | Triethanolamine   | 1.4 g  |
|    | Purified water .  | 45.0 g |
|    |   |        |

[0031] Conc. benzalkonium chloride solution 50 (0.6 g) is dissolved in isopropanol (50.0 g) and thereto is added 1,3-butylene glycol (0.5 g). The mixture is stirred and thereto is homogeneously dispersed hydroxypropylmethyl cellulose (1.5 g).

[0032] Separately, the carboxyvinyl polymer (1.0 g) is added to purified water (45.0 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto triethanolamine (1.4 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained solution of benzalkonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

[0033] The composition thus obtained has a viscosity of 30,000 centipoises and pH 7.20.

# Example 4

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[0034] A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

|    | Conc. benzalkonium chloride solution 50 (50 % aqueous benzalkonium chloride solution) | 0.4 g  |
|----|---|--------|
| 55 | Ethanol defined in Japan Pharmacopeia   | 75.0 g |
|    | 1,3-Butylene glycol   | 0.2 g  |
|    | Carboxyvinyl polymer (Carbopol 940)   | 0.1 g  |

# (continued)

| Hydroxypropylmethyl cellulose | 0.2 g    |
|-------------------------------|----------|
| Diisopropanolamine            | 0.048 g  |
| Purified water                | 24.052 g |

[0035] Conc. benzalkonium chloride solution 50 (0.4 g) is dissolved in ethanol (Japan Pharmacopeia) (75.0 g) and thereto is added 1,3-butylene glycol (0.2 g). The mixture is stirred and thereto is homogeneously dispersed hydroxy-propylmethyl cellulose (0.2 g).

[0036] Separately, the carboxyvinyl polymer (0.1 g) is added to purified water (24.052 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto disopropanolamine (0.048 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained solution of benzalkonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

[0037] The composition thus obtained has a viscosity of 750 centipoises and pH 6.95.

# Example 5

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[0038] A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

| Conc. benzalkonium chloride solution 50 (50 % aqueous benzalkonium chloride solution) | 0.4 g   |
|---|---------|
| Ethanol defined in Japan Pharmacopeia   | 75.0 g  |
| 1,3-Butylene glycol   | 0.2 g   |
| Carboxyvinyl polymer (Carbopol 940)   | 0.65 g  |
| Hydroxypropylmethyl cellulose   | 0.5 g   |
| Diisopropanolamine  | 0.4 g   |
| Purified water  | 22.85 g |

[0039] Conc. benzalkonium chloride solution 50 (0.4 g) is dissolved in ethanol (Japan Pharmacopeia) (75.0 g) and thereto is added 1,3-butylene glycol (0.2 g). The mixture is stirred and thereto is homogeneously dispersed hydroxy-propylmethyl cellulose (0.5 g).

[0040] Separately, the carboxyvinyl polymer (0.65 g) is added to purified water (22.85 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto diisopropanolamine (0.4 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained solution of benzalkonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

[0041] The composition thus obtained has a viscosity of 7,800 centipoises and pH 7.50.

# Example 6

[0042] A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

| Conc. benzalkonium chloride solution 50 (50 % aqueous benzalkonium chloride solution) | 0.4 g   |
|---|---------|
| Ethanol defined in Japan Pharmacopeia   | 75.0 g  |
| 1,3-Butylene glycol   | 0.2 g   |
| Carboxyvinyl polymer (Carbopol 940)   | 1.0 g   |
| Hydroxypropylmethyl cellulose   | 1.5 g   |
| Diisopropanolamine  | 0.48 g  |
| Purified water  | 21.42 g |

<sup>55</sup> [0043] Conc. benzalkonium chloride solution 50 (0.4 g) is dissolved in ethanol (Japan Pharmacopeia) (75.0 g) and thereto is added 1,3-butylene glycol (0.2 g). The mixture is stirred and thereto is homogeneously dispersed hydroxy-propylmethyl cellulose (1.5 g).

[0044] Separately, the carboxyvinyl polymer (1.0 g) is added to purified water (21.42 g) and the mixture is stirred to

give a homogeneous solution. The solution is gelled by adding thereto diisopropanolamine (0.48 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained solution of benzalkonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

[0045] The composition thus obtained has a viscosity of 45,000 centipoises and pH 7.05.

## Example 7

[0046] A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

| Conc. benzalkonium chloride solution 50 (50 % aqueous benzalkonium chloride solution) | 0.6 g   |
|---|---------|
| Ethanol defined in Japan Pharmacopeia   | 75.0 g  |
| 1,3-Butylene glycol   | 0.2 g   |
| Carboxyvinyl polymer (Carbopol 940)   | 0.78 g  |
| Hydroxypropylmethyl cellulose   | 0.5 g   |
| Diisopropanolamine  | 0.38 g  |
| Purified water  | 22.54 g |

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[0047] Conc. benzalkonium chloride solution 50 (0.6 g) is dissolved in ethanol (Japan Pharmacopeia) (75.0 g) and thereto is added 1,3-butylene glycol (0.2 g). The mixture is stirred and thereto is homogeneously dispersed hydroxy-propylmethyl cellulose (0.5 g).

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[0048] Separately, the carboxyvinyl polymer (0.78 g) is added to purified water (22.54 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto disopropanolamine (0.38 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained solution of benzalkonium chloride, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

[0049] The composition thus obtained has a viscosity of 7,000 centipoises and pH 6.95.

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# Example 8

[0050] By using the same components as used in Example 7 except that hydroxypropylmethyl cellulose (1.0 g) and purified water (22.04 g) are used, there is prepared a quick-drying, gel-type disinfectant composition for the hands and fingers. The composition thus obtained has a viscosity of 15,000 centipoises and pH 6.95.

# Example 9

[0051] By using the same components as used in Example 7 except that hydroxypropylmethyl cellulose (1.5 g) and purified water (21.54 g) are used, there is prepared a quick-drying, gel-type disinfectant composition for the hands and fingers. The composition thus obtained has a viscosity of 28,000 centipoises and pH 6.95.

# Example 10

45 [0052] A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

| 5 | ( | ) |  |
|---|---|---|--|
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|   |   |   |  |
|   |   |   |  |
|   |   |   |  |

Chlorhexidine gluconate solution 0.5 ml (20 w/v% aqueous chlorhexidine gluconate solution) (0.53 g)Ethanol defined in Japan Pharmacopeia 78.5 q Glycerin 0.2 g Carboxyvinyl polymer (Carbopol 940) 0.75 g 1.0 g Hydroxypropylmethyl cellulose Diisopropanolamine 0.38 g Purified water 18.64 g

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[0053] Glycerin (0.2 g) is added to ethanol (Japan Pharmacopeia) (78.5 g). After stirring the mixture, hydroxypropyl-

methyl cellulose (1.0 g) is homogeneously dispersed thereto.

[0054] Separately, the carboxyvinyl polymer (0.75 g) is added to purified water (18.64 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto disopropanolamine (0.38 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained chlorhexidine gluconate solution (0.5 ml), and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

[0055] The composition thus obtained has a viscosity of 15,000 centipoises and pH 6.85.

# Example 11

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[0056] A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

| - 1 |  |          |
|-----|--|----------|
|     | Chlorhexidine gluconate solution                   | 2.5 ml   |
|     | (20 w/v% aqueous chlorhexidine gluconate solution) | (2.65 g) |
|     | Ethanol defined in Japan Pharmacopeia              | 75.0 g   |
|     | Propylene glycol                                   | 0.8 g    |
|     | Carboxyvinyl polymer (Carbopol 940)                | 0.5 g    |
|     | Hydroxypropylmethyl cellulose                      | 1.0 g    |
|     | Diisopropanolamine                                 | 0.24 g   |
|     | Purified water                                     | 19.81 g  |
|     |  |          |

[0057] Propylene glycol (0.8 g) is added to ethanol (Japan Pharmacopeia) (75.0 g). After stirring the mixture, hydroxypropylmethyl cellulose (1.0 g) is homogeneously dispersed thereto.

[0058] Separately, the carboxyvinyl polymer (0.5 g) is added to purified water (19.81 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto diisopropanolamine (0.24 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained chlorhexidine gluconate solution (2.5 ml), and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

[0059] The composition thus obtained has a viscosity of 6,500 centipoises and pH 6.90.

# Example 12

[0060] A quick-drying, gel-type disinfectant composition for the hands and fingers is prepared in the following formulation.

| Cresol                                | 0.5 g  |
|---------------------------------------|--------|
| Ethanol defined in Japan Pharmacopeia | 80.0 g |
| Glycerin                              | 0.1 g  |
| Carboxyvinyl polymer (Carbopol 940)   | 0.2 g  |
| Hydroxypropylmethyl cellulose         | 0.8 g  |
| Diisopropanolamine                    | 0.1 g  |
| Purified water                        | 18.3 g |

[0061] Cresol (0.5 g) is mixed with ethanol (Japan Pharmacopeia) (80.0 g) and thereto is added glycerin (0.1 g). The mixture is stirred and thereto is homogeneously dispersed hydroxypropylmethyl cellulose (0.8 g).

[0062] Separately, the carboxyvinyl polymer (1.0 g) is added to purified water (18.3 g) and the mixture is stirred to give a homogeneous solution. The solution is gelled by adding thereto diisopropanolamine (0.5 g) and the mixture is well stirred until it becomes homogeneous. To the resulting gel is added the above-obtained cresol solution, and the mixture is stirred until it becomes homogeneous, by which there is prepared a colorless and clear quick-drying, gel-type disinfectant composition for the hands and fingers.

[0063] The composition thus obtained has a viscosity of 13,000 centipoises and pH 7.35.

[0064] The gel-type disinfectant composition of the present invention can be used for disinfecting the hands and fingers without defects such as overflowing or falling and can be well spreaded onto the hands and fingers when rubbed with neither occurrence of twisted scale-like residue on the hands and fingers nor unpleasant stickiness before or after drying and hence is readily useful for disinfecting the hands and fingers of doctors, nurses and patients in hospitals

without necessity of washing or wiping up with towel.

### Claims

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- 1. A quick-drying, gel-type disinfectant composition having a viscosity of 500 to 50,000 centipoises at 20°C, which comprises a solution of a disinfectious medicament in an alcohol and a thickening agent consisting of a combination of a carboxyvinyl polymer and hydroxypropylmethyl cellulose, wherein the carboxyvinyl polymer is contained in an amount of 0.05 to 2.0% by weight, and the hydroxypropylmethyl cellulose is contained in an amount of 0.1 to 2.5% by weight, provided that the total weight of both components is not larger than 3.0% by weight.
- 2. The disinfectant composition as claimed in claim 1, which has a pH value in the range of 4 to 8.
- 3. The disinfectant composition as claimed in claims 1 or 2, which is further incorporated with a wetting agent selected from the group consisting of glycerin, propylene glycol, sorbitol, 1,3-butylene glycol, polyethylene glycol, hyaluronic acid, urea, and sodium pyrrolidonecarboxylate, and a mixture of two or more thereof.
  - 4. The disinfectant composition as claimed in claims 1 to 3, wherein the alcohol is a member selected from the group consisting of methanol, ethanol, and isopropanol, and a mixture of two or more thereof.

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- 5. The disinfectant composition as claimed in claims 1 to 4, wherein the disinfectious medicament is a member selected from the group consisting of invert soaps, biguanide compounds, phenol compounds, iodine compounds, pigment compounds, and a mixture of two or more thereof.
- 6. Use of a combination of a carboxyvinyl polymer and hydroxypropylmethyl cellulose for the preparation of a quick-drying, gel-type disinfectant composition as in claim 1.

# Patentansprüche

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- Schnelltrocknende gelartige Desinfektionsmittelzusammensetzung mit einer Viskosität von 500 bis 50.000 Centipoise bei 20°C, umfassend eine Lösung eines desinfizierenden Medikaments in einem Alkohol und ein Verdikkungsmittel aus einer Kombination eines Carboxyvinylpolymeren und Hydroxypropylmethylcellulose, wobei das Carboxyvinylpolymere in einer Menge von 0,05 bis 2,0 Gew.-% enthalten ist, und die Hydroxypropylmethylcellulose in einer Menge von 0,1 bis 2,5 Gew.-% enthalten ist, mit der Maßgabe, daß das Gesamtgewicht beider Komponenten nicht mehr als 3,0 Gew.-% beträgt.
- 2. Desinfektionsmittelzusammensetzung nach Anspruch 1, die einen pH-Wert im Bereich von 4 bis 8 besitzt.
- 40 3. Desinfektionsmittelzusammensetzung nach den Ansprüchen 1 oder 2, in die weiter ein Benetzungsmittel, ausgewählt aus der Gruppe, bestehend aus Glycerin, Propylenglycol, Sorbit, 1,3-Butylenglycol, Polyethylenglycol, Hyaluronsäure, Harnstoff und Natriumpyrrolidoncarboxylat, und ein Gemisch aus zwei oder mehreren davon eingearbeitet ist.
- 45 4. Desinfektionsmittelzusammensetzung nach den Ansprüchen 1 bis 3, worin der Alkohol ein Mitglied, ausgewählt aus der Gruppe, bestehend aus Methanol, Ethanol und Isopropanol, und ein Gemisch aus zwei oder mehreren davon ist.
- Desinfektionsmittelzusammensetzung nach den Ansprüchen 1 bis 4, worin das desinfizierende Medikament ein Mitglied, ausgewählt aus der Gruppe, bestehend aus Invertseifen, Biguanidverbindungen, Phenolverbindungen, Iodverbindungen, Pigmentverbindungen, und ein Gemisch aus zwei oder mehreren davon ist.
  - Verwendung einer Kombination aus einem Carboxyvinylpolymeren und Hydroxypropylmethylcellulose zur Herstellung einer schnelltrocknenden gelartigen Desinfektionsmittelzusammensetzung nach Anspruch 1.

# Revendicati ns

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- 1. Composition désinfectante du type gel, à séchage rapide, ayant une viscosité de 500 à 50 000 centipoises à 20°C, comprenant une solution d'un médicament désinfectant dans un alcool et un agent épaississant constitué par une combinaison d'un polymère carboxyvinylique et d'une hydroxypropylméthylcellulose, dans laquelle le polymère carboxyvinylique est contenu en une quantité de 0,05 à 2,0 % en masse et l'hydroxypropylméthylcellulose est contenue en une quantité de 0,1 à 2,5 % en masse, sous réserve que la masse totale des deux composants ne soit pas supérieure à 3,0 % en masse.
- 2. Composition désinfectante selon la revendication 1, qui a une valeur de pH dans l'intervalle de 4 à 8.
  - 3. Composition désinfectante selon les revendications 1 ou 2, dans laquelle est incorporé en outre un agent mouillant choisi dans le groupe constitué par la glycérine, le propylèneglycol, le sorbitol, le 1,3-butylèneglycol, le polyéthylèneglycol, l'acide hyaluronique, l'urée et le pyrrolidonecarboxylate de sodium et un mélange de deux d'entre eux ou plus.
  - 4. Composition désinfectante selon les revendications 1 à 3, dans laquelle l'alcool est un élément choisi dans le groupe constitué par le méthanol, l'éthanol et l'isopropanol, et un mélange de deux d'entre eux ou plus.
- 5. Composition désinfectante selon les revendications 1 à 4, dans laquelle le médicament désinfectant est un élément choisi dans le groupe constitué par les savons inversés, les composés de biguanide, les composés phénoliques, les composés de l'iode, les composés pigmentés et un mélange de deux d'entre eux ou plus.
- 6. Utilisation d'une combinaison d'un polymère carboxyvinylique et de l'hydroxpropylméthylcellulose pour la préparation d'une composition désinfectante du type gel, à séchage rapide, selon la revendication 1.